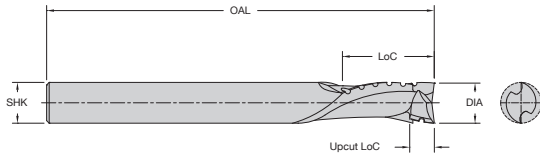


# 60-100C Series Chipbreaker/Finisher Compression Spiral



Designed to give the optimum edge finish of the compression spiral bits along with the increased feed rates of the chipbreaker/finisher design.

60-100C Series Two Flute - Solid Carbide Chipbreaker/Finisher Compression Spiral Product Offering

Part Number	Cutting DIA (in)	LoC (in)	Upcut LoC (in)	SHK DIA (in)	OAL (in)	Flutes
60-123C*	3/8	7/8	.188	3/8	3	2
60-124C	3/8	1-1/8	.406	3/8	3	2
60-163C*	1/2	7/8	.200	1/2	3	2
60-169C	1/2	1-1/8	.562	1/2	3	2
60-172C	1/2	1-5/8	.750	1/2	4	2

HELIX ANGLE  $\approx 30^\circ$

\*MORTISE COMPRESSION