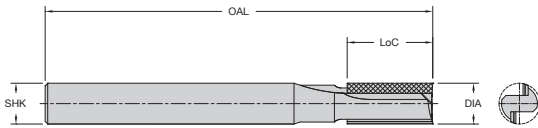
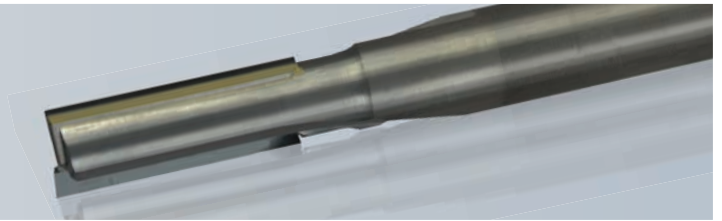


68-000 Series PCD Tipped



Designed for use in abrasive materials where cut quality and tool life are important.

68-000 Series Two Flute - PCD Tipped Tooling PCD Full Face Product Offering

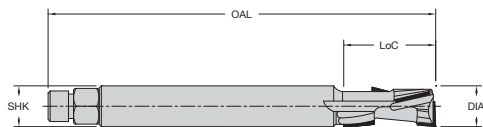
Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
68-005	1/4	3/4	1/4	3	2
68-010	3/8	3/4	3/8	3	2
68-020	1/2	3/4	1/2	4	2
68-030	3/4	1	3/4	4	2

HELIX ANGLE $\approx 0 - 3^\circ$

68-000 Series Two Flute - PCD Tipped Tooling PCD Full Face With Plunge Point Product Offering

Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
68-050	1/4	3/4	1/4	3	2
68-055	3/8	7/8	3/8	3	2
68-062	1/2	1-1/4	1/2	4	2
68-070	3/4	1-1/4	3/4	4	2
68-072	3/4 Down Shear	1-1/4	3/4	4	2

68-100 Series PCD Compression



This economical PCD compression tool will provide long tool life in abrasive wood products. Mortise tip allowing for through cuts and dado's to be produced using one tool. The compression design ensures chip free edges on the top and bottom.

68-100 Series Single Flute - PCD Compression Tool Product Offering

Part Number	Cutting DIA (in)	LoC (in)	Upcut LoC (in)	SHK DIA (in)	OAL (in)	Flutes
68-101	3/8	1	0.188	3/8	3	1
68-101L	3/8	1	0.188	3/8	3	1
68-100	3/8	1	0.188	1/2	3	1
68-100L	3/8	1	0.188	1/2	3	1
68-102	1/2	1	0.200	1/2	3	1
68-102L	1/2	1	0.200	1/2	3	1
68-103	1/2	1-1/4	0.200	1/2	3	1
68-104	5/8	1	0.200	5/8	3-1/2	1
68-104L	5/8	1	0.200	5/8	3-1/2	1
68-110	5/8	1-5/8	0.200	5/8	4	1
68-110L	5/8	1-5/8	0.200	5/8	4	1
68-106	3/4	1	0.200	3/4	4	1
68-106L	3/4	1	0.200	3/4	4	1
68-112	3/4	1-5/8	0.200	3/4	4	1
68-112L	3/4	1-5/8	0.200	3/4	4	1

L = Left Hand Rotation