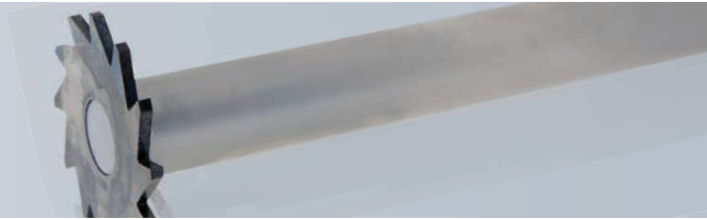
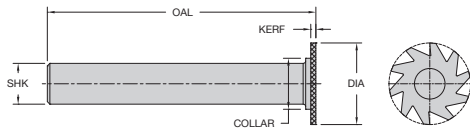


# 70-200 Series Trim Blade Flush Mount



SC SP HP

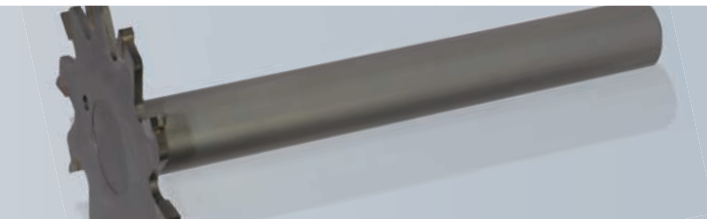


70-200 Series Solid Carbide Trim Blade Flush Mount Product Offering						
Part Number	Cutting DIA (in)	Collar (in)	SHK DIA (in)	Kerf (in)	OAL (in)	Rotation
70-204	1	9/16	1/2	.062	4	Right
70-224	1-1/4	5/8	1/2	.062	4	Right

\*SEE FEED & SPEED CHART BELOW

These small diameter solid carbide arbor mounted blades are designed for trimming and slotting plastics. Blades are permanently attached to arbors and are not reversible.

# 70-300 Series Trim Blade Flush Mount

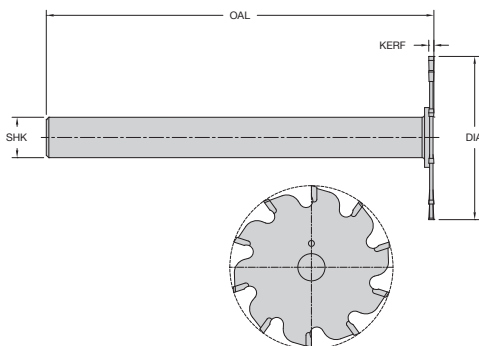


CT SP HP

Designed for flush trimming and slotting of both hard and soft plastics. Blades are permanently attached to arbors and are not reversible.

70-300 Series Solid Carbide Trim Blade Flush Mount Product Offering										
Part Number	Cutting DIA (in)	Teeth	Rake	SHK DIA (in)	KERF (in)	OAL (in)	Grind	Rotation	Plastic	Feed
70-300	2	10	0°	1/2	.095	4	TCG	RH	Soft	Slow
70-302	2	10	0°	1/2	.095	4	TCG	LH	Soft	Slow
70-320	2	16	0°	1/2	.095	4	TCG	RH	Soft	Fast
70-322	2	16	0°	1/2	.095	4	TCG	LH	Soft	Fast
70-340	2	10	-5°	1/2	.095	4	TCG	RH	Hard	Slow
70-342	2	10	-5°	1/2	.095	4	TCG	LH	Hard	Slow
70-360	2	16	-5°	1/2	.095	4	TCG	RH	Hard	Fast
70-362	2	16	-5°	1/2	.095	4	TCG	LH	Hard	Fast

\*SEE FEED & SPEED CHART BELOW  
TCG = Triple Chip Grind



Feeds & Speeds for Blades (Inches Per Minute)					
Tool Series	Cutting DIA (in)	Max RPM	Soft Plastic	Hard Plastic	Fibrous Reinfrc
70-100	2"	18,000	150	150	150
70-100	2-1/2"	16,000	150	150	150
70-100	3"	14,000	150	150	150
70-100	3-1/2"	12,000	150	150	150
70-100	4"	10,000	150	150	150
70-200	1-1/2" & Smaller	14,000	150	150	150
70-300	2"	16,000	150	150	150