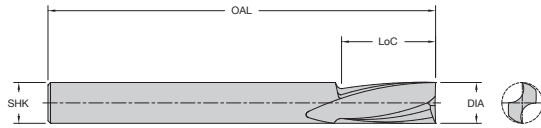


57-600 Series Downcut Spiral O Flute



Designed to cut plastic with a smooth finish and downward chip flow.

57-600 Series Two Flute - Solid Carbide **Downcut** Spiral O Flute Product Offering

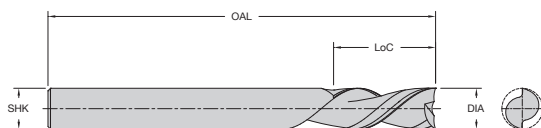
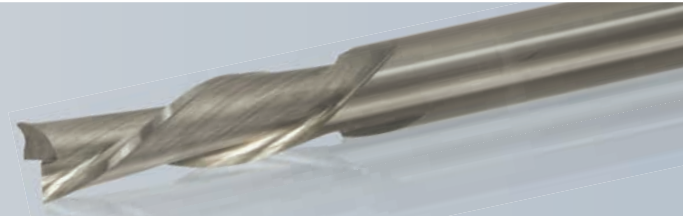
Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
57-623	1/4	3/8	1/4	2-1/2	2
57-625	1/4	3/4	1/4	2-1/2	2
57-637	3/8	1	3/8	3	2
57-651	1/2	1-1/8	1/2	3-1/2	2

HELIX ANGLE \approx 10-11°

57-600 Series Two Flute - Solid Carbide **Downcut** Spiral O Flute Product Offering - Metric

Part Number	Cutting DIA (mm)	LoC (mm)	SHK DIA (mm)	OAL (mm)	Flutes
57-627	6	25	6	64	2
57-639	8	25	8	76	2

57-900 Series Downcut Extreme Heavy Duty



Designed for routing where extreme loads are placed upon the cutting tools and when extra part hold down is required.

57-900 Series Two Flute - Solid Carbide **Downcut** Extreme Heavy Duty Standard Product Offering

Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
57-910	1/4	7/8	1/4	2-1/2	2
57-921	3/8	7/8	3/8	3	2
57-923	3/8	1-1/8	3/8	3	2
57-924	3/8	1-1/4	3/8	3	2
57-936	1/2	1-1/4	1/2	3	2
57-940	1/2	1-5/8	1/2	3-1/2	2

HELIX ANGLE \approx 30°