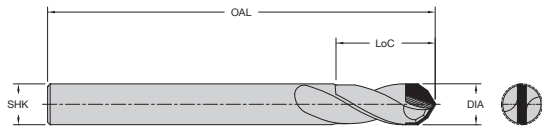
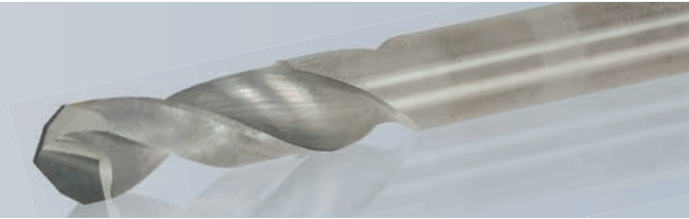


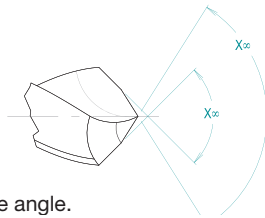
# 68-900 Series PCD 8 Facet Drills



The PCD 8 facet drill works well in composite material where long tool life and a delamination free hole is required. The drill diameters are oversized allowing for aircraft fasteners to extend through the holes.

### What is an 8 Facet Drill?

An 8 facet drill consists of 4 cutting edges with 2 facets per cutting edge. These facets consist of the lip relief and the lip clearance angle.



68-900 Series Two Flute PCD 8 Facet Drills Product Offering					
Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
68-902	0.100	1	1/4	3	2
68-904	0.129	1	1/4	3	2
68-908	0.147	1	1/4	3	2
68-910	0.192	1	1/4	3	2
68-914	0.251	1	1/4	3	2
68-918	0.313	1	5/16	3	2
68-922	0.376	1	3/8	3	2
68-926	0.502	1	1/2	3	2