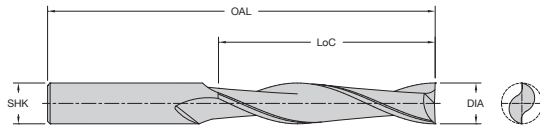


52-550 Series Upcut Foam Cutters



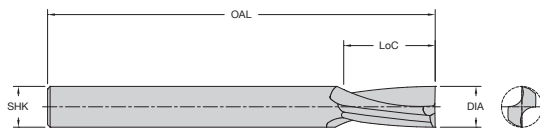
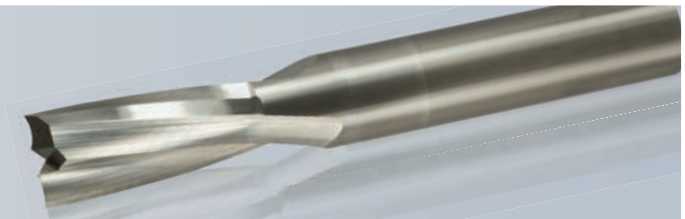
Foam cutters for thick material with upward chip flow.

52-550 Series Two Flute - Solid Carbide **Upcut** Foam Cutters
Product Offering

Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
52-554	1/8	1-1/8	1/4	2-1/2	2
52-558	3/16	1-1/8	3/16	3	2
52-560	3/16	1-5/8	3/16	4	2
52-564	1/4	2-1/4	1/4	4	2
52-570	5/16	3-1/8	5/16	6	2
52-574	3/8	3-1/2	3/8	6	2

HELIX ANGLE $\approx 25^\circ$

52-600 Series Upcut Spiral O Flute



Low helix geometry designed to cut soft and hard plastic with a smooth finish and upward chip flow.

52-600 Series Two Flute - Solid Carbide **Upcut** Spiral O Flute
Product Offering

Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
52-622	1/4	3/8	1/4	2-1/2	2
52-624	1/4	3/4	1/4	2-1/2	2
52-638	3/8	1	3/8	3	2
52-650	1/2	1-1/8	1/2	3-1/2	2
52-652	1/2	1-5/8	1/2	3-1/2	2
52-655	1/2	2-1/8	1/2	4-1/2	2
52-660	5/8	2-1/8	5/8	5	2
52-664	3/4	3-1/8	3/4	6	2

HELIX ANGLE $\approx 11^\circ$