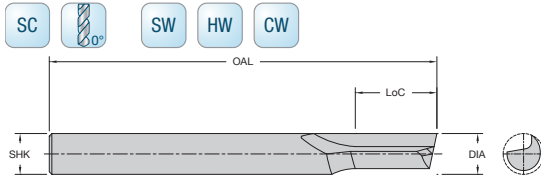
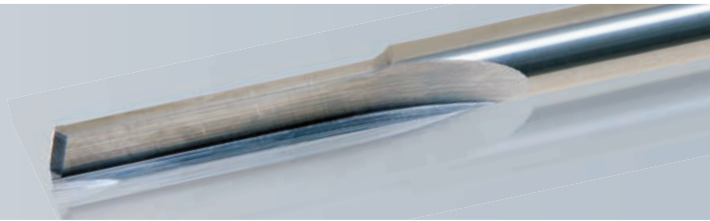


## 61-200 Series Straight Wood Rout

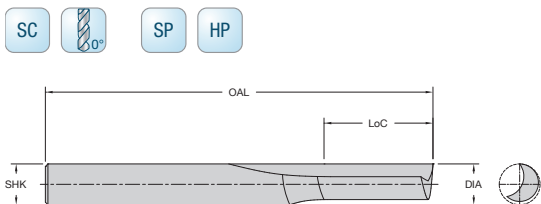
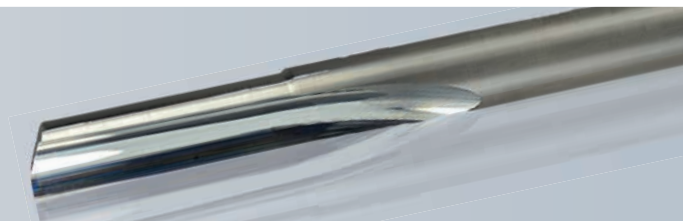


Designed to enhance operations where the benefits of spiral action are not needed. The single flute provides fast, free cutting with optimum cutter life.

61-200 Series Single Flute - Solid Carbide **Straight** Wood Rout Product Offering

Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
61-240	1/8	1/2	1/4	2	1
61-280	1/4	7/8	1/4	2-1/2	1
61-285	1/4	1	1/4	2-1/2	1
61-320	3/8	1-1/8	3/8	3	1

## 61-400 Series Straight

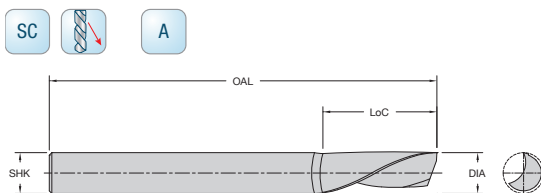
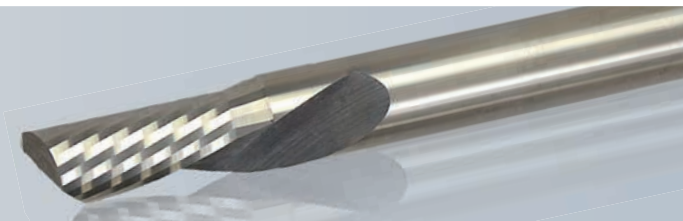


Designed to combine the fast free cutting of O flute geometry with the tool life available from solid carbide particularly in small diameters.

61-400 Series Single Flute - Solid Carbide **Straight** Product Offering - Metric

Part Number	Cutting DIA (mm)	LoC (mm)	SHK DIA (mm)	OAL (mm)	Flutes
61-410	4	16	6	64	1
61-411	5	20	6	64	1
61-412	6	25	6	64	1
61-414	8	25	8	64	1
61-418	12	35	12	88	1

## 62-600 Series Downcut Spiral O Flute



High speed cutters for machining aluminum sheet material. These tools are optimized for use on high-speed CNC mills, high speed machining centers and CNC routers.

62-600 Series Single Flute - Solid Carbide **Downcut** Spiral O Flute Product Offering

Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
62-602	1/16	1/4	1/8	1-1/2	1
62-604	1/8	1/4	1/8	1-1/2	1
62-606	1/8	1/4	1/4	2	1
62-610	1/8	1/2	1/4	2	1
62-614	3/16	3/8	1/4	2	1
62-620	1/4	3/8	1/4	2	1
62-622	1/4	3/4	1/4	2-1/2	1
62-624	1/4	1-1/4	1/4	3	1
62-630	5/16	3/4	1/2	3	1
62-625	3/8	3/4	3/8	3	1
62-631	1/2	1-1/8	1/2	3-1/2	1

HELIX ANGLE  $\approx 22^\circ$