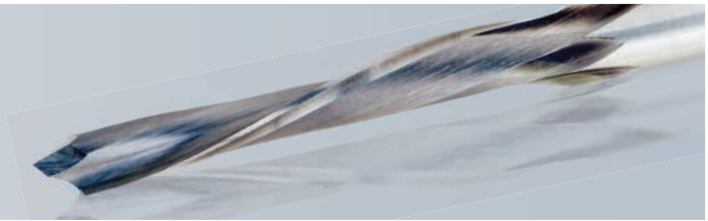
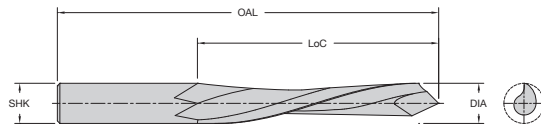


# 15-50 Series Dor-Bits



HSS



Designed to rout steel doors.

15-50 Series Single Flute - High Speed Steel Dor-Bits Product Offering						
Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Door Machine	Flutes
15-52	1/2	2-1/4	1/2	5-1/4	RUVO	1
15-53	1/2	2-1/2	1/2	5-1/2	RUVO	1
15-54	1/2	2-1/2	1/2	5	ACE	1
15-55*	1/2	2-1/2	1/2	5-1/2	FALCON	1
15-57*	1/2	2-1/2	1/2	5-1/2	NORFIELD	1
15-60	1/2	2-1/2	1/2	5-1/2	RUVO	1
15-61*	1/2	2-1/2	1/2	5-1/2		1

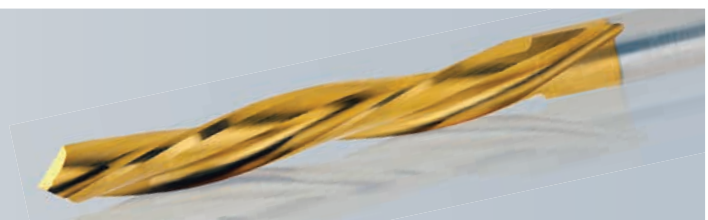
HELIX ANGLE  $\approx 18^\circ - 32^\circ$

\*HAVE FLATS

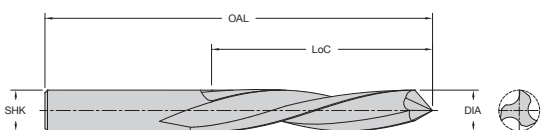
TiN COATED 15-50 Series Single Flute - High Speed Steel Dor-Bits Product Offering						
Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Door Machine	Flutes
TiN15-52	1/2	2-1/4	1/2	5-1/4	RUVO	1
TiN15-53	1/2	2-1/2	1/2	5-1/2	RUVO	1
TiN15-54	1/2	2-1/2	1/2	5	ACE	1
TiN15-55*	1/2	2-1/2	1/2	5-1/2	FALCON	1
TiN15-57*	1/2	2-1/2	1/2	5-1/2	NORFIELD	1
TiN15-60	1/2	2-1/2	1/2	5-1/2	RUVO	1
TiN15-61*	1/2	2-1/2	1/2	5-1/2		1

\*HAVE FLATS

# 15-75 Series TiN Coated CNC Dor-Bits



HSS



Downcut tools designed specifically for machining metal clad doors in a CNC environment. The tool geometry facilitates piercing steel and produces a superior cut for door lites and hardware openings.

15-75 Series High Speed Steel TiN Coated CNC Dor-Bits Product Offering						
Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Door Machine	Flutes
TiN15-75	1/2	3	1/2	6	KVAL	3

HELIX ANGLE  $\approx 18^\circ$