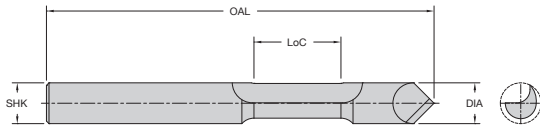


## 18-00 Series Straight Pilot

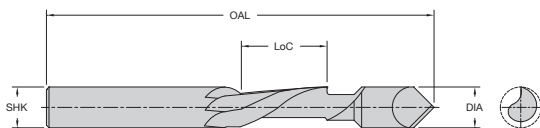


Straight flute tools with boring points and pilots are the workhorse of the mobile home, modular home and RV industries.

18-00 Series Single Flute - High Speed Steel **Straight Pilot** Product Offering

Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
18-00	1/4	3/4	1/4	2-3/4	1
18-02	3/8	7/8	3/8	2-7/8	1

## 20-00 Series Downcut Spiral Pilot



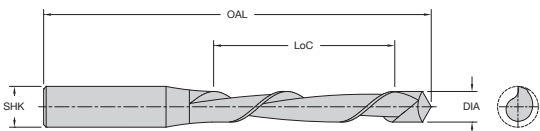
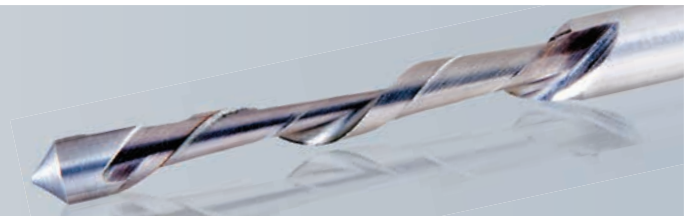
Spiral tools designed to push chips away from the operator in mobile home and RV manufacturing plants.

20-00 Series Single Flute - High Speed Steel **Downcut Spiral Pilot** Product Offering

Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
20-00	1/4	3/4	1/4	3	1
20-02	3/8	1	3/8	3-7/16	1
20-03	1/2	1-1/4	1/2	4	1

HELIX ANGLE  $\approx 21^\circ - 38^\circ$

## 20-10 Series Drywall Bit



Spiral flute tools designed to make cut outs in drywall. Used in manufactured housing and on site construction.

20-10 Series Single Flute - High Speed Steel **Drywall Bit** Product Offering

Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
20-10	3/16	1	1/4	3-1/4	1
20-11	1/8	3/4	1/8	2-1/2	1
20-15	1/8	1	1/8	2-1/2	1

HELIX ANGLE  $\approx 30^\circ - 41^\circ$