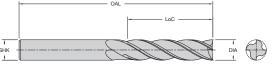


40-550 Series Upcut Spiral







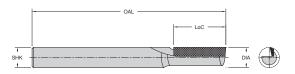
Designed to cut thick foam with upward chipflow.

40-550 Series Four Flute - High Speed Steel Upcut Spiral For Foam Product Offering							
Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes		
40-562	1/2	3-5/8	1/2	6	4		
40-564	1/2	4-1/8	1/2	6-1/2	4		

HELIX ANGLE $\approx 25^\circ$

48-000 Series Straight





Designed for general usage where faster feed rates, free cutting action and long tool life are essential.

48-000 Series Single Flute - Carbide Tipped Straight Product Offering								
Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes			
48-005	1/4	7/8	1/4	2-3/8	1			
48-007	1/4	1	1/4	2-3/8	1			
48-079*	1/4	1	1/4	3-1/4	1			
48-056	3/8	1-1/4	1/2	2-3/4	1			
48-069	1/2	1-1/2	1/2	3	1			

 $^{^{\}star}$ These tools are designed and toleranced for Air Routers with guide bushings.