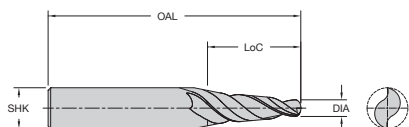
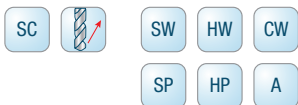


# 77-100 Series Taper Tools



The taper tools are available with a variety of taper angles and come standard with a ball nose point. The tools are designed to produce a good edge finish in a wide variety of materials.

77-100 Series Two or Three Flute Solid Carbide Taper Tools Product Offering							
Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Angle Per Side	Radius (in)	Flutes
77-102	1/8	1-1/2	1/4	3	1°	1/16	3
77-104	1/8	1	1/4	3	3°	1/16	3
77-106	1/8	3/4	1/4	3	5°	1/16	3
77-108	1/8	1/2	1/4	3	7°	1/16	3
77-112	1/4	2	1/2	4	3°	1/8	2
77-114	1/4	1-3/8	1/2	4	5°	1/8	2
77-116	1/4	1	1/2	4	7°	1/8	2

77-100 Series Two or Three Flute Solid Carbide Taper Tools Product Offering - Metric							
Part Number	Cutting DIA (mm)	LoC (mm)	SHK DIA (mm)	OAL (mm)	Angle (mm)	Radius (mm)	Flutes
77-102M	3mm	39mm	6mm	76mm	1°	1.5mm	3
77-104M	3mm	25mm	6mm	76mm	3°	1.5mm	3
77-106M	3mm	19mm	6mm	76mm	5°	1.5mm	3
77-108M	3mm	12mm	6mm	76mm	7°	1.5mm	3
77-112M	6mm	50mm	12mm	100mm	3°	3mm	2
77-114M	6mm	35mm	12mm	100mm	5°	3mm	2
77-116M	6mm	25mm	12mm	100mm	7°	3mm	2