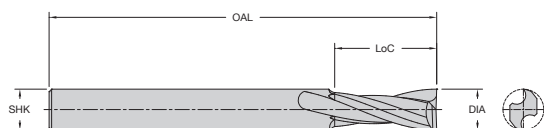


52-700 Series Upcut Spiral O Flute



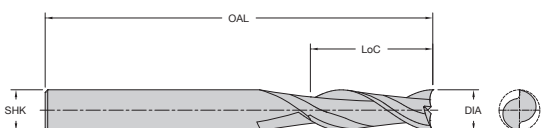
High helix geometry designed to cut soft plastic with a smooth finish and upward chip flow. Special point geometry for improved bottom finish.

52-700 Series Two Flute - Solid Carbide Upcut Foam Cutters Product Offering - Metric					
Part Number	Cutting DIA (mm)	LoC (mm)	SHK DIA (mm)	OAL (mm)	Flutes
52-742	12	35	12	100	2
52-744	12	45	12	100	2
52-746	12	55	12	100	2
52-752	16	45	16	120	2
52-754	16	55	16	120	2
52-764	20	65	20	125	2

52-700 Series Two Flute - Solid Carbide Upcut Spiral O Flute Product Offering					
Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
52-703	1/8	1/2	1/4	2	2
52-707	1/4	7/8	1/4	3	2
52-708	3/16	3/8	3/16	2-1/2	2
52-700	1/4	1-1/4	1/4	3	2
52-709	3/8	1	3/8	3	2
52-710	3/16	5/8	1/4	2-1/2	2
52-701	3/8	1-1/2	3/8	4	2
52-702	1/2	1-1/4	1/2	4	2
52-704	1/2	1-3/4	1/2	4	2
52-706	1/2	2-1/8	1/2	4	2
52-712	5/8	1-3/4	5/8	5	2
52-714	5/8	2-1/4	5/8	5	2
52-726	3/4	1-3/4	3/4	5	2
52-724	3/4	2-1/2	3/4	5	2
52-728	3/4	4	3/4	6-1/2	2
52-734	1	4	1	6-1/2	2

HELIX ANGLE \approx 22°

52-900 Series Upcut Extreme Heavy Duty



Developed for demanding applications where upward chip removal, tool rigidity and long life are essential to success.

52-900 Series Two Flute - Solid Carbide Upcut Extreme Heavy Duty Standard Product Offering					
Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
52-910	1/4	7/8	1/4	2-1/2	2
52-914	1/4	1-1/4	1/4	3	2
52-923	3/8	1-1/8	3/8	3	2
52-936	1/2	1-1/4	1/2	3	2

HELIX ANGLE \approx 30°