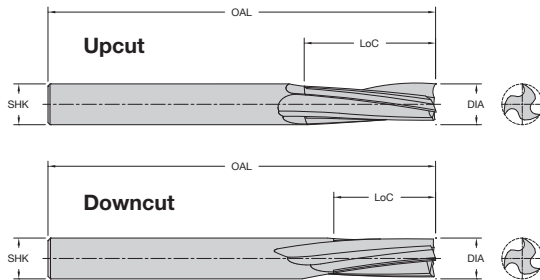


# 60-200 Series Low Helix Finisher



Designed for perfect balance and ultra smooth finish over a wide speed range.

| 60-200 Series Three Flute - Solid Carbide Low Helix Finisher ( <b>Upcut</b> ) Product Offering |                  |          |              |          |        |
|--|------------------|----------|--------------|----------|--------|
| Part Number  | Cutting DIA (in) | LoC (in) | SHK DIA (in) | OAL (in) | Flutes |
| 60-239   | 1/4              | 3/8      | 1/4          | 3        | 3      |
| 60-241   | 1/4              | 7/8      | 1/4          | 3        | 3      |
| 60-243   | 3/8              | 5/8      | 3/8          | 3        | 3      |
| 60-245   | 3/8              | 1-1/8    | 3/8          | 3        | 3      |
| 60-249   | 1/2              | 1-1/8    | 1/2          | 3-1/2    | 3      |
| 60-253   | 1/2              | 1-5/8    | 1/2          | 4        | 3      |
| 60-251   | 1/2              | 2-1/8    | 1/2          | 4-1/2    | 3      |
| 60-269   | 3/4              | 1-5/8    | 3/4          | 4        | 3      |
| 60-271   | 3/4              | 2-1/8    | 3/4          | 5        | 3      |
| 60-277   | 3/4              | 3-1/8    | 3/4          | 6        | 3      |

HELIX ANGLE  $\approx 10^\circ$

| 60-200 Series Three Flute - Solid Carbide Low Helix Finisher ( <b>Downcut</b> ) Product Offering |                  |          |              |          |        |
|--|------------------|----------|--------------|----------|--------|
| Part Number  | Cutting DIA (in) | LoC (in) | SHK DIA (in) | OAL (in) | Flutes |
| 60-240   | 1/4              | 3/8      | 1/4          | 3        | 3      |
| 60-242   | 1/4              | 7/8      | 1/4          | 3        | 3      |
| 60-244   | 3/8              | 5/8      | 3/8          | 3        | 3      |
| 60-246   | 3/8              | 1-1/8    | 3/8          | 3        | 3      |
| 60-250   | 1/2              | 1-1/8    | 1/2          | 3-1/2    | 3      |
| 60-254   | 1/2              | 1-5/8    | 1/2          | 4        | 3      |
| 60-252   | 1/2              | 2-1/8    | 1/2          | 4-1/2    | 3      |
| 60-270   | 3/4              | 1-5/8    | 3/4          | 5        | 3      |
| 60-272   | 3/4              | 2-1/8    | 3/4          | 5        | 3      |
| 60-278   | 3/4              | 3-1/8    | 3/4          | 6        | 3      |

HELIX ANGLE  $\approx 10^\circ$

| 60-200 Series Three Flute - Solid Carbide Low Helix Finisher Product Offering ( <b>Upcut</b> ) - Metric |                  |          |              |          |        |
|---|------------------|----------|--------------|----------|--------|
| Part Number   | Cutting DIA (mm) | LoC (mm) | SHK DIA (mm) | OAL (mm) | Flutes |
| 60-471  | 8                | 25       | 8            | 76       | 3      |
| 60-473  | 10               | 35       | 10           | 76       | 3      |
| 60-475  | 12               | 35       | 12           | 88       | 3      |

HELIX ANGLE  $\approx 10^\circ$