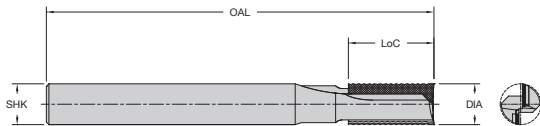
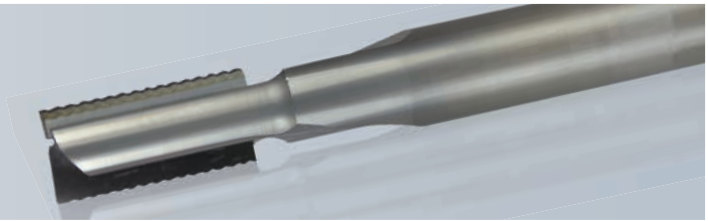


68-200 Series PCD SERF™ Cutter



This tool is designed to act like a rougher and finishing tool in one. The unique geometry reduces the cutting forces resulting in longer tool life, higher feed rates and reduced noise.

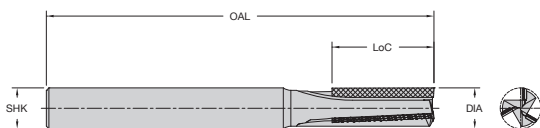
68-200 Series Two Flute - PCD SERF™ Cutter Product Offering - Metric

Part Number	Cutting DIA (mm)	LoC (mm)	SHK DIA (mm)	OAL (mm)	Flutes
68-213M	6	20	6	76	2
68-226M	10	25	10	88	2
68-236M	12	32	12	100	2

68-200 Series Two Flute - PCD SERF™ Cutter Product Offering

Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
68-210	1/4	3/8	1/4	3	2
68-213	1/4	3/4	1/4	3	2
68-216	1/4	1	1/4	3-1/2	2
68-220	3/8	3/8	3/8	3	2
68-223	3/8	3/4	3/8	3	2
68-226	3/8	1	3/8	3-1/2	2
68-230	1/2	3/4	1/2	4	2
68-233	1/2	1	1/2	4	2
68-236	1/2	1-1/4	1/2	4	2

68-300 Series PCD SERFIN™ Cutter



Three-Flute tool with two roughing edges that have geometry to reduce cutting forces and shear fibers in high-strength composite and other fiber reinforced plastic materials. The finishing edge cleans up after roughing cuts to create a smooth edge on material.

68-300 Series Three Flute - PCD SERFIN™ Cutter Product Offering

Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (in)	OAL (in)	Flutes
68-315	3/8	1/2	3/8	4	3
68-320	3/8	7/8	3/8	4	3
68-340	1/2	5/8	1/2	4	3
68-345	1/2	1	1/2	4	3
68-350	1/2	1-1/4	1/2	4	3
68-360	3/4	1-3/8	3/4	5	3

68-300 Series Three Flute - PCD SERFIN™ Cutter Product Offering - Metric

Part Number	Cutting DIA (mm)	LoC (mm)	SHK DIA (mm)	OAL (mm)	Flutes
68-310	8	10	8	76	3
68-325	10	14	10	100	3
68-330	12	14	12	100	3
68-335	12	26	12	100	3
68-355	16	26	16	100	3