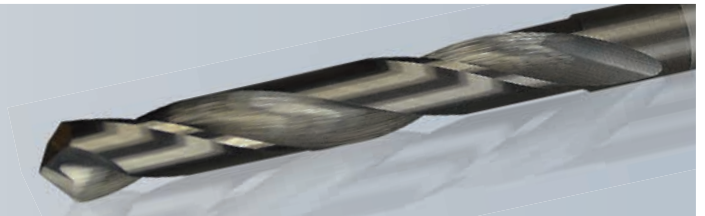
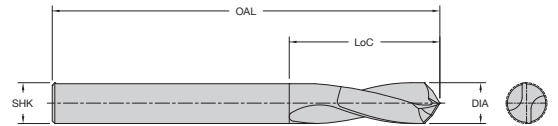


67-800 Series 8 Facet Drill



Designed to reduce cutting forces and eliminating delamination when exiting the material.



Fractional Drills						Letter Drills						Number Drills					
Part Number	Cutting DIA (in)	LoC (mm)	SHK DIA (mm)	OAL (mm)	Flutes	Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (mm)	OAL (in)	Flutes	Part Number	Cutting DIA (in)	LoC (in)	SHK DIA (mm)	OAL (in)	Flutes
67-807	1/8 (0.1250)	1-1/4	0.125	2-1/4	2	67-850	A (0.2340)	2	0.234	3-1/4	2	67-876	1 (0.2280)	1-3/4	0.228	3	2
67-808	9/64 (0.1406)	1-3/8	0.140	2-1/2	2	67-851	B (0.2380)	2	0.238	3-1/4	2	67-877	2 (0.2210)	1-3/4	0.221	3	2
67-809	5/32 (0.1563)	1-3/8	0.156	2-1/2	2	67-852	C (0.2420)	2	0.242	3-1/4	2	67-878	3 (0.2130)	1-3/4	0.213	3	2
67-810	11/64 (0.1719)	1-5/8	0.172	2-3/4	2	67-853	D (0.2460)	2	0.246	3-1/4	2	67-879	4 (0.2090)	1-3/4	0.209	3	2
67-811	3/16 (0.1875)	1-5/8	0.188	2-3/4	2	67-854	E (0.2500)	2	0.250	3-1/4	2	67-880	5 (0.2055)	1-3/4	0.206	3	2
67-812	13/64 (0.2013)	1-3/4	0.203	3	2	67-855	F (0.2570)	2	0.257	3-1/4	2	67-881	6 (0.2040)	1-3/4	0.204	3	2
67-813	7/32 (0.2188)	1-3/4	0.219	3	2	67-856	G (0.2610)	2-1/8	0.261	3-1/2	2	67-882	7 (0.2010)	1-3/4	0.201	3	2
67-814	15/64 (0.2344)	2	0.234	3-1/4	2	67-857	H (0.2660)	2-1/8	0.266	3-1/2	2	67-883	8 (0.1990)	1-3/4	0.199	3	2
67-815	1/4 (0.2500)	2	0.250	3-1/4	2	67-858	I (0.2720)	2-1/8	0.272	3-1/2	2	67-884	9 (0.1960)	1-3/4	0.196	3	2
67-816	17/64 (0.2656)	2-1/8	0.266	3-1/2	2	67-859	J (0.2770)	2-1/8	0.277	3-1/2	2	67-885	10 (0.1935)	1-5/8	0.194	2-3/4	2
67-817	9/32 (0.2813)	2-1/8	0.281	3-1/2	2	67-860	K (0.2810)	2-1/8	0.281	3-1/2	2	67-886	11 (0.1910)	1-5/8	0.191	2-3/4	2
67-818	19/64 (0.2969)	2-3/8	0.297	3-3/4	2	67-861	L (0.2900)	2-1/8	0.290	3-1/2	2	67-887	12 (0.1890)	1-5/8	0.189	2-3/4	2
67-819	5/16 (0.3125)	2-3/8	0.313	3-3/4	2	67-862	M (0.2950)	2-3/8	0.295	3-3/4	2	67-888	13 (0.1850)	1-5/8	0.185	2-3/4	2
67-820	21/64 (0.3281)	2-1/2	0.328	4	2	67-863	N (0.3020)	2-3/8	0.302	3-3/4	2	67-889	14 (0.1820)	1-5/8	0.182	2-3/4	2
67-821	11/32 (0.3438)	2-1/2	0.344	4	2	67-864	O (0.3160)	2-3/8	0.316	3-3/4	2	67-890	15 (0.1800)	1-5/8	0.180	2-3/4	2
67-822	23/64 (0.3594)	2-1/2	0.359	4	2	67-865	P (0.3230)	2-3/8	0.323	3-3/4	2	67-891	16 (0.1770)	1-5/8	0.177	2-3/4	2
67-823	3/8 (0.3750)	2-3/4	0.375	4-1/4	2	67-866	Q (0.3320)	2-1/2	0.332	4	2	67-892	17 (0.1730)	1-5/8	0.173	2-3/4	2
67-824	25/64 (0.3906)	2-7/8	0.391	4-1/2	2	67-867	R (0.3390)	2-1/2	0.339	4	2	67-893	18 (0.1695)	1-5/8	0.170	2-3/4	2
67-825	13/32 (0.4063)	2-7/8	0.406	4-1/2	2	67-868	S (0.3480)	2-1/2	0.348	4	2	67-894	19 (0.1660)	1-5/8	0.166	2-3/4	2
67-826	27/64 (0.4219)	2-7/8	0.422	4-1/2	2	67-869	T (0.3580)	2-1/2	0.358	4	2	67-895	20 (0.1610)	1-3/8	0.161	2-1/2	2
67-827	7/16 (0.4375)	2-7/8	0.438	4-1/2	2	67-870	U (0.3680)	2-3/4	0.368	4-1/4	2	67-896	21 (0.1590)	1-3/8	0.159	2-1/2	2
67-828	29/64 (0.4531)	3	0.453	4-3/4	2	67-871	V (0.3770)	2-3/4	0.377	4-1/4	2	67-897	22 (0.1570)	1-3/8	0.157	2-1/2	2
67-829	15/32 (0.4688)	3	0.469	4-3/4	2	67-872	W (0.3860)	2-7/8	0.386	4-1/2	2	67-898	23 (0.1540)	1-3/8	0.154	2-1/2	2
67-830	31/64 (0.4844)	3	0.484	4-3/4	2	67-873	X (0.3970)	2-7/8	0.397	4-1/2	2	67-899	24 (0.1520)	1-3/8	0.152	2-1/2	2
67-831	1/2 (0.5000)	3	0.500	4-3/4	2	67-874	Y (0.4040)	2-7/8	0.404	4-1/2	2	67-900	25 (0.1495)	1-3/8	0.150	2-1/2	2
						67-875	Z (0.4130)	2-7/8	0.413	4-1/2	2	67-901	26 (0.1470)	1-3/8	0.147	2-1/2	2
												67-902	27 (0.1440)	1-3/8	0.144	2-1/2	2
												67-903	28 (0.1405)	1-3/8	0.141	2-1/2	2
												67-904	29 (0.1360)	1-3/8	0.136	2-1/2	2
												67-905	30 (0.1285)	1-1/4	0.129	2-1/4	2
												67-906	31 (0.1200)	1-1/4	0.120	2-1/4	2