Collet Measuring Guide

The best way to check which type of collet your machine uses is to measure the length and the diameter. The easy to use chart below will allow you to find the correct series.

Collet Series	Length	(OD) Diameter	Onsrud Series
ER 11	18mm	11.5mm	34-60
ER 16	27.5mm	17mm	34-70
ER20	31.5mm	21mm	34-90
ER25	34mm	26mm	34-150
ER32	40mm	33mm	34-200
ER40	46mm	41mm	34-250
ER50	60mm	52mm	Enquire
SYOZ 20	34mm	20mm	34-550
SYOZ 25	52mm	26mm	34-550
SHODA COLLETS			
SHODA 20MM	52mm	20mm (backside)	34-650
SHODA PIGGYBACK	52mm	16mm (backside)	34-650
SUPER SHODA	40mm	23.5mm (OD)	34-650
SHODA 24MM	52mm	24mm (backside)	34-650
SS-18	30mm	19.5mm	Enquire
HEIAN COLLETS			
HN-24MM	55mm	24mm (backside)	Enquire
HN-29MM	55mm	24mm (backside)	Enquire
HN-PIGGYBACK	36.5mm	22mm	Enquire
PIN ROUTER COLLETS			
A421-69	43.62mm	28mm	Enquire
A450	41.3mm	36mm	Enquire

ER Series Collet

TG Collet Series

SYOZ Collet Series